



# ULTIMA 65 Parts List

GBC IS AN ACCO BRANDS COMPANY



## 8.0 PARTS LISTS

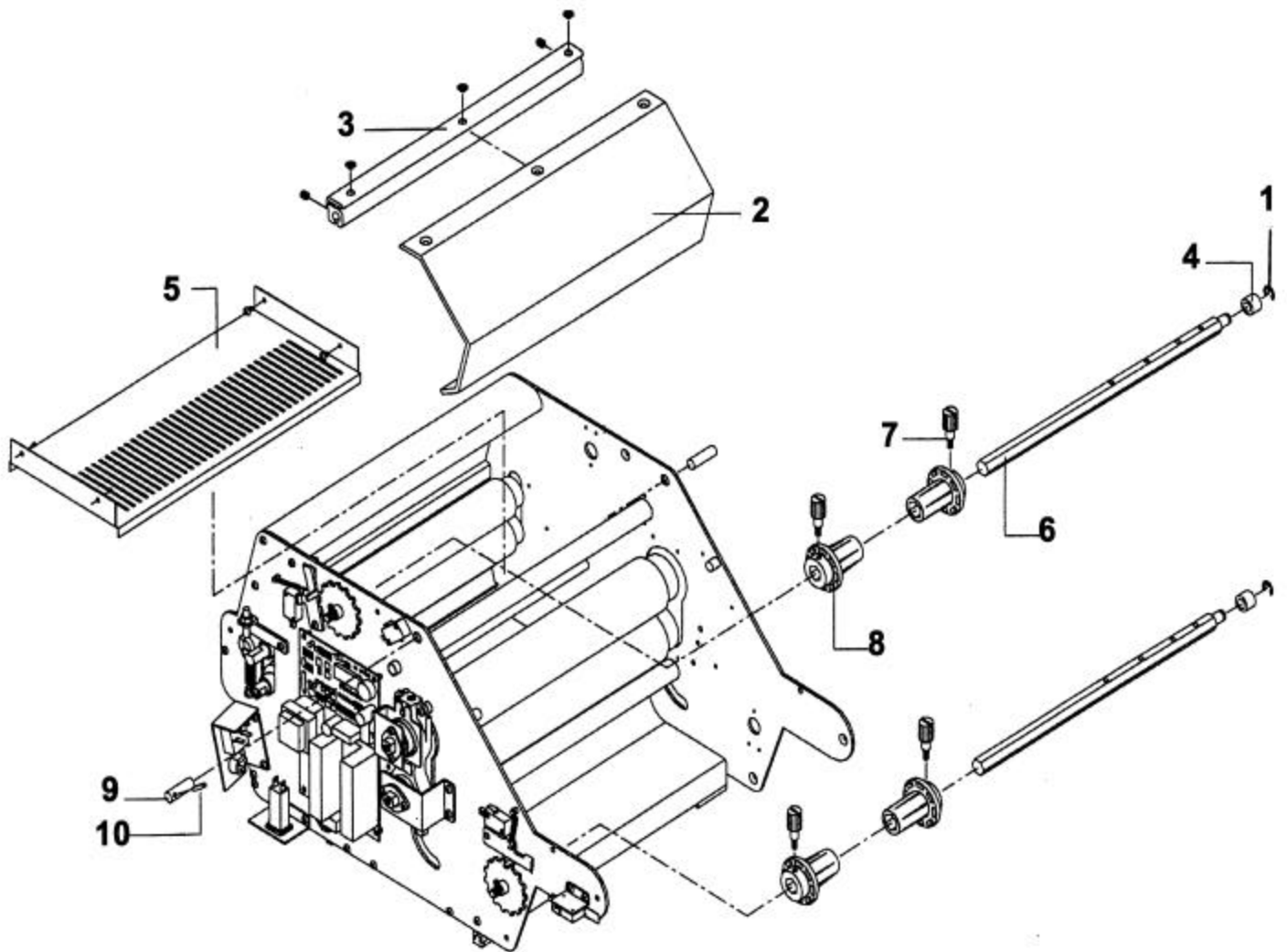
All parts in each illustration are keyed with an index number for reference to the respective part number, part name, and quantity in the parts list.

When ordering service parts, always include the following information:

1. Machine Model Number
2. Machine Serial Number
3. Part Number
4. Part Name
5. Quantity Required

**Note: The Service Parts Department does not stock all hardware; to avoid delay, standard hardware shown in the parts list should be purchased locally whenever possible.**

## 8.1.1 COVER ASSY. AND FILM ROLL SUPPORT

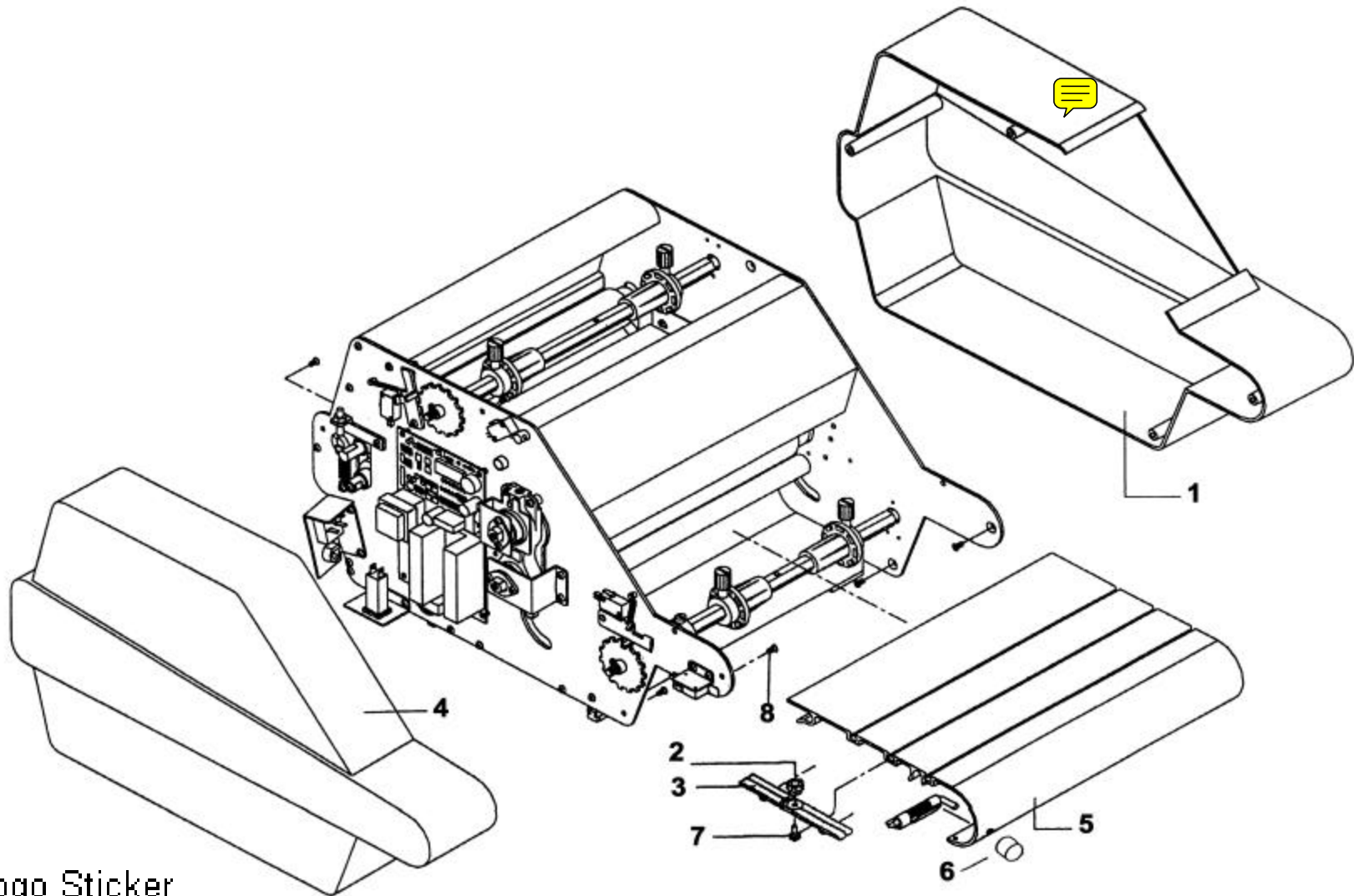


### 8.1.1 COVER ASSY. AND FILM ROLL SUPPORT

| ITEM | GBC #   | GMP #     | DESCRIPTION               | QTY |
|------|---------|-----------|---------------------------|-----|
| 1    | 1712109 | 701090705 | RETAINING RING            | 2   |
| 2    | 1711620 | 601230453 | ROLLER COVER              | 1   |
| 3    | 1711621 | 603030611 | TAKING BAR FOR ROLL COVER | 1   |
| 4    | 1711629 | 613030306 | BUSHING                   | 2   |
| 5    | 1711622 | 601220131 | FILM GUIDE SCREEN/UPPER   | 1   |
| 6    | 1711627 | 613030211 | HEX FILM SHAFT            | 2   |
| 7    | 1720571 | 613030527 | THUMB SCREW               | 4   |
| 8    | 1711570 | 604037021 | 1" CORE ADAPTER           | 4   |
| 9    | 1711623 | 603030612 | CENTER PIN FOR ROLL COVER | 1   |
| 10   | 1711624 | 1929222   | ROLL PIN                  | 1   |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

## 8.1.2 CASE AND TRAY ASSEMBLY



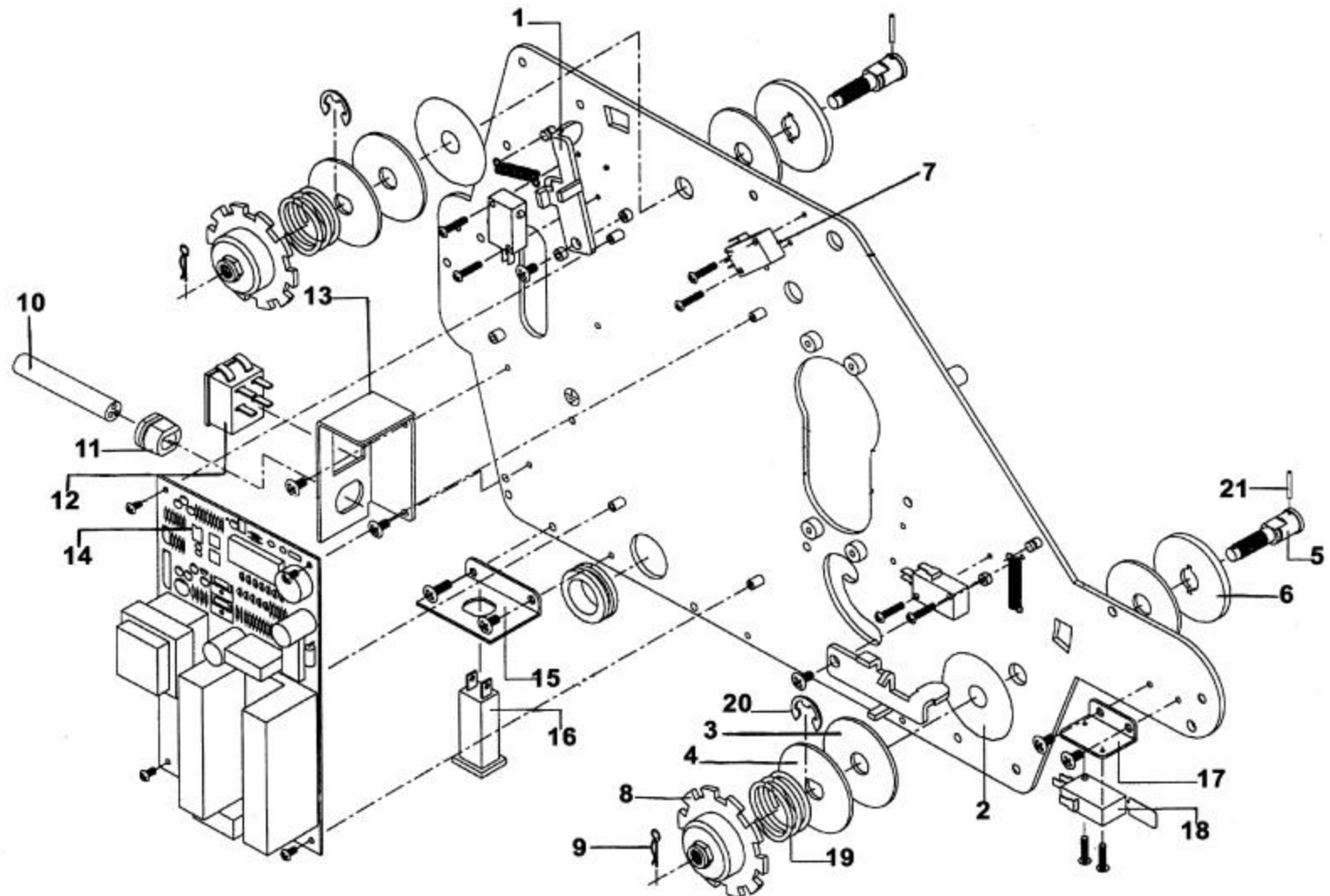
GBC Logo Sticker  
802013101

### 8.1.2 CASE AND TRAY ASSEMBLY


| <b>ITEM</b> | <b>GBC#</b> | <b>GMP#</b>      | <b>DESCRIPTION</b>                          | <b>QTY</b> |
|-------------|-------------|------------------|---|------------|
| 1           | 1711658     | <b>604022002</b> | RIGHT SIDE COVER                            | 1          |
| 2           | 1720584     | <b>604022032</b> | FIXING KNOB FOR PAPER GUIDE                 | 1          |
| 3           | 1720583     | <b>604022031</b> | PAPER GUIDE                                 | 1          |
| 4           | 1711657     | <b>604022001</b> | LEFT SIDE COVER                             | 1          |
| 5           | 1711634     | <b>604036021</b> | FRONT TABLE                                 | 1          |
| 6           | 1711633     | <b>613030614</b> | LEVER CAP FOR FRONT TABLE                   | 1          |
| 7           | 1712263     | <b>701108133</b> | SCREW FOR PAPER GUIDE                       | 1          |
| 8           | 1711568     | <b>613030541</b> | FRONT TABLE SUPPORTS                        | 2          |
| 9           | N/A         | <b>803040370</b> | SPEED GUIDELINES LABEL ( <b>Not Shown</b> ) | 1          |
| 10          | 1712122     | <b>701104504</b> | COVER SCREWS ( <b>Not Shown</b> )           | 8          |

**(USE GMP PART NUMBERS WHEN ORDER PARTS)**

### 8.1.3 LEFT SIDE ASSEMBLY



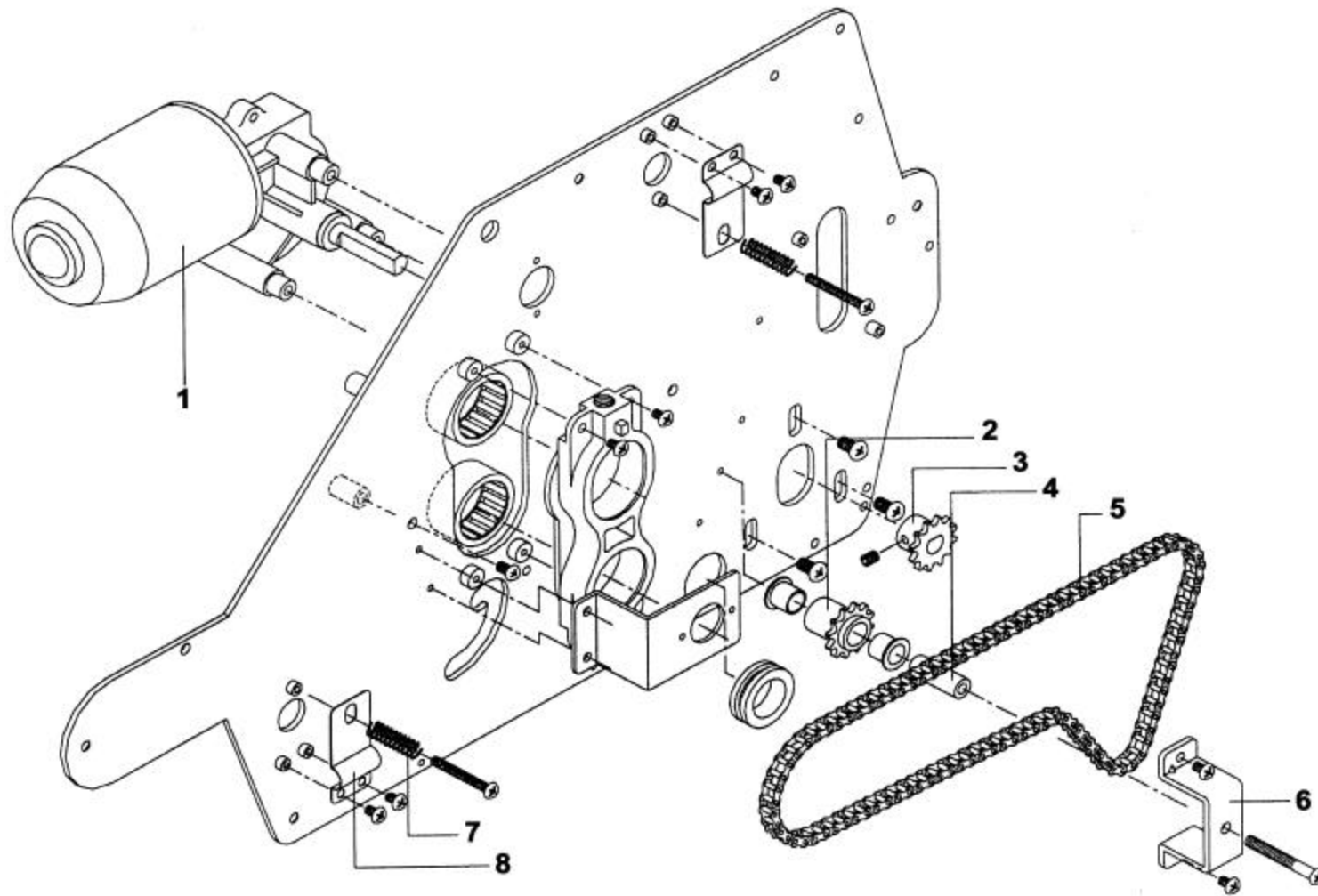
### 8.1.3 LEFT SIDE ASSEMBLY

| ITEM | GBC#    | GMP#      | DESCRIPTION   | QTY |
|------|---------|-----------|---|-----|
| 1    | 1711592 | 601310505 | FILM TENSION LEVER  | 2   |
| 2    | 1712140 | 703070101 | BRAKE PAD   | 4   |
| 3    | 1711577 | 703070111 | TENSION PLATE FRICTION DISC   | 2   |
| 4    | 1720546 | 601230702 | FIBER TENSION PLATE   | 2   |
| 5    | 1711637 | 603030537 | ADJUSTMENT BOLT FOR FILM TENSION  | 2   |
| 6    | 1711635 | 601230713 | BRAKE HUB   | 2   |
| 7    | 1711593 | 704090414 | MICRO SWITCH (FILM ADJUSTMENT)  | 2   |
| 8    | 1711643 | 601310512 | TENSION ADJUSTMENT PLATE  | 2   |
| 9    | 1711644 | 701091102 | SPRING PIN  | 2   |
| 10   | 1711580 | 704030316 | POWER CORD (USA)  | 1   |
| 10   | 1711585 | 704030703 | POWER CORD (JAPAN)  | 1   |
| 10   | 1711581 | 704030416 | POWER CORD (UK)   | 1   |
| 10   | 1711583 | 704031310 | POWER CORD (AUST)   | 1   |
| 11   | 1711584 | 704140403 | STRAIN RELIEF   | 1   |
| 12   | 1712650 | 704090102 | POWER SWITCH  | 1   |
| 13   | 1711586 | 601310506 | POWER PANEL   | 1   |
| 14   | 1711650 | 706011116 | MAIN PCB (115V)   | 1   |
| 14   | 1711653 | 706011112 | MAIN PCB (230V)   | 1   |
| 15   | 1711589 | 601310507 | BRACKET (CIRCUIT BREAKER)   | 1   |
| 16   | 1711588 | 704091031 |  CIRCUIT BREAKER, 15 AMP | 1   |
| 17   | 1711594 | 601310508 | MICRO SWITCH BRACKET  | 1   |
| 18   | 1711595 | 704090415 | MICRO SWITCH, FEED TABLE  | 1   |
| 19   | 1711608 | 701110312 | BRAKE SPRING WASHER   | 2   |
| 20   | N/A     | 701090706 | RETAINING RING  | 2   |
| 21   | N/A     | 701090832 | ROLL PIN  | 2   |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)



## 8.1.4 RIGHT SIDE ASSEMBLY

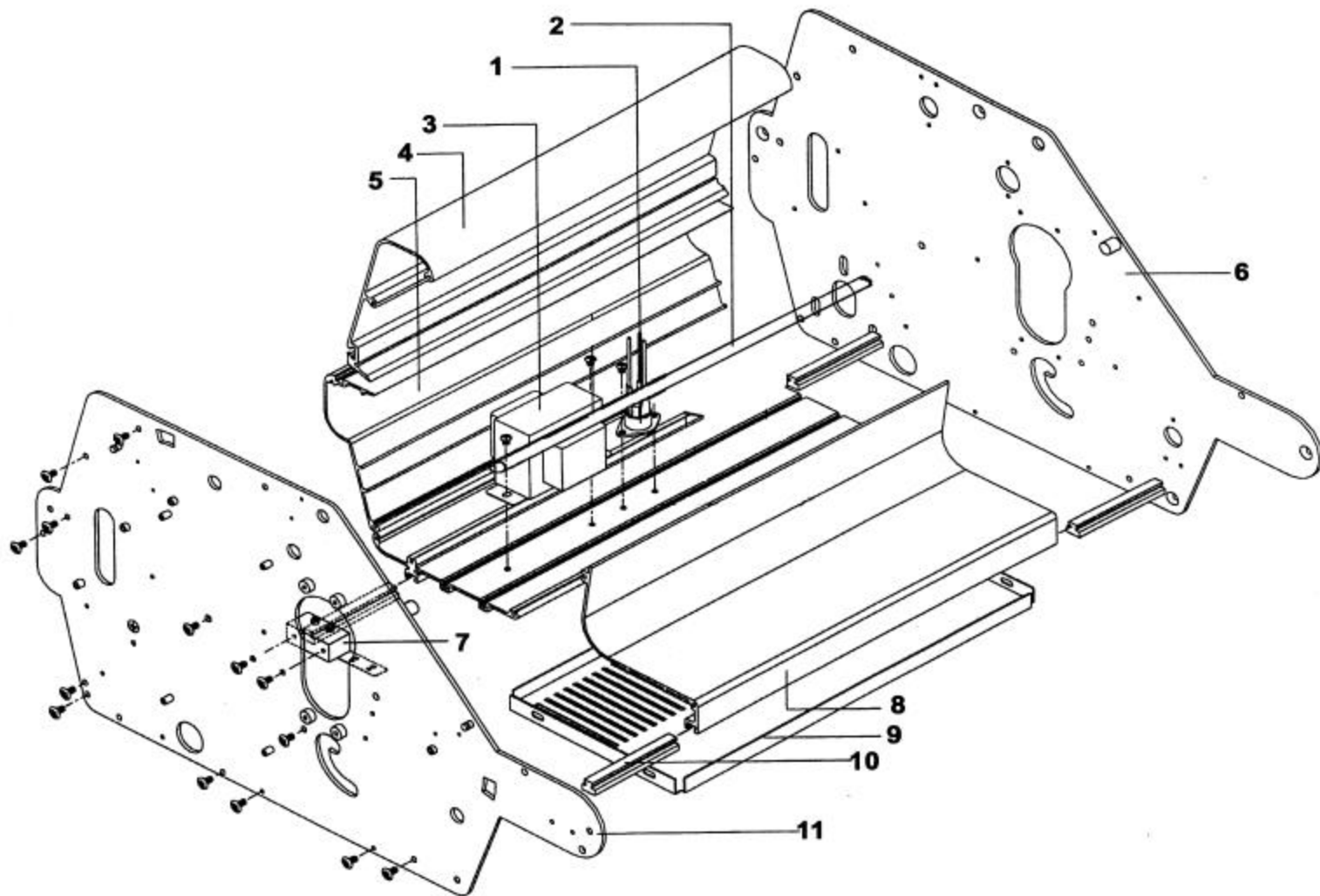


## 8.1.4 RIGHT SIDE ASSEMBLY

| ITEM | GBC#    | GMP#      | DESCRIPTION                                   | QTY |
|------|---------|-----------|---|-----|
| 1    | 1720524 | 609020200 | DC MOTOR                                      | 1   |
| 2    | 1711571 | 701080266 | STEEL SPROCKET, 12T * F12                     | 1   |
| 3    | 1711572 | 701080265 | STEEL SPROCKET, 12T * F10                     | 1   |
| 4    | 1711573 | 613030540 | CENTER PIN FOR IDLER GEAR                     | 1   |
| 5    | 1711574 | 701070150 | CHAIN   | 1   |
| 6    | 1711575 | 601310504 | IDLE GEAR SUPPORT                             | 1   |
| 7    | 1720608 | 701090158 | COIL SPRING (TENSION PLATE)                   | 2   |
| 8    | 1712549 | 601230802 | TENSION PLATE FOR MANDREL                     | 2   |
|      | 1970104 | 1970104   | (NOT SHOWN) 3A SLO-BLO MINI FUSE (PCB)        | 1   |
|      | 1970120 | 1970120   | (NOT SHOWN) 3A SLO-BLO REGULAR FUSE (IN-LINE) | 1   |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

## 8.1.5 FRAME ASSEMBLY



## 8.1.5 FRAME ASSEMBLY

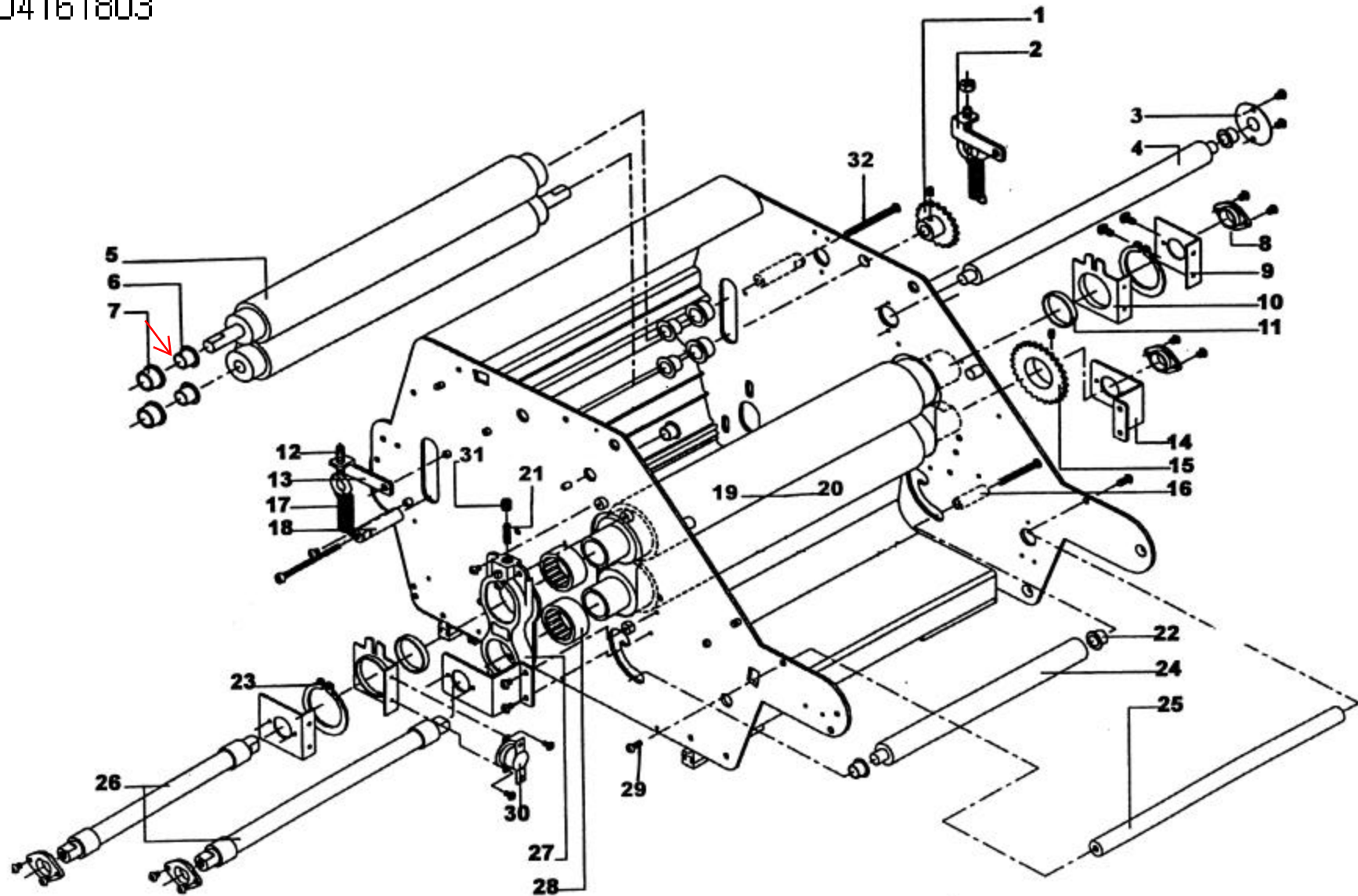
| ITEM | GBC#    | GMP#      | DESCRIPTION                    | QTY |
|------|---------|-----------|--------------------------------|-----|
| 1    | 1711554 | 639700003 | TRIAC                          | 1   |
| 2    | 1711555 | 603030151 | SUPPORT BAR                    | 1   |
| 3    | 1712594 | 610010211 | TRANSFORMER, (OUTPUT 3-32 VDC) | 1   |
| 3    | 1712595 | 610010207 | TRANSFORMER (EUROPE)           | 1   |
| 3    | 1711558 | 610010209 | TRANSFORMER (UK)               | 1   |
| 4    | 1711561 | 601230451 | UPPER REAR COVER               | 1   |
| 5    | 1711562 | 601230452 | LOWER REAR COVER               | 1   |
| 6    | 1711560 | 601230216 | RIGHT SIDE PLATE               | 1   |
| 7    | 1711652 | 706040202 | HEAT SENSOR (THERMO-COUPLE)    | 1   |
| 8    | 1711563 | 601230111 | FRONT BASE PLATE               | 1   |
| 9    | 1711564 | 601220132 | LOWER FILM GUIDE SCREEN        | 1   |
| 10   | 1711565 | 703010111 | RUBBER FOOT                    | 4   |
| 11   | 1711559 | 601230215 | LEFT SIDE PLATE                | 1   |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

810300399, M/S ROUND HEAD  
M5.ORH, for right end of lower idler  
roller

Screws for heater wires  
1722775  
Heater jumper wires  
704161803

### 8.1.6 ROLLER ASSEMBLY



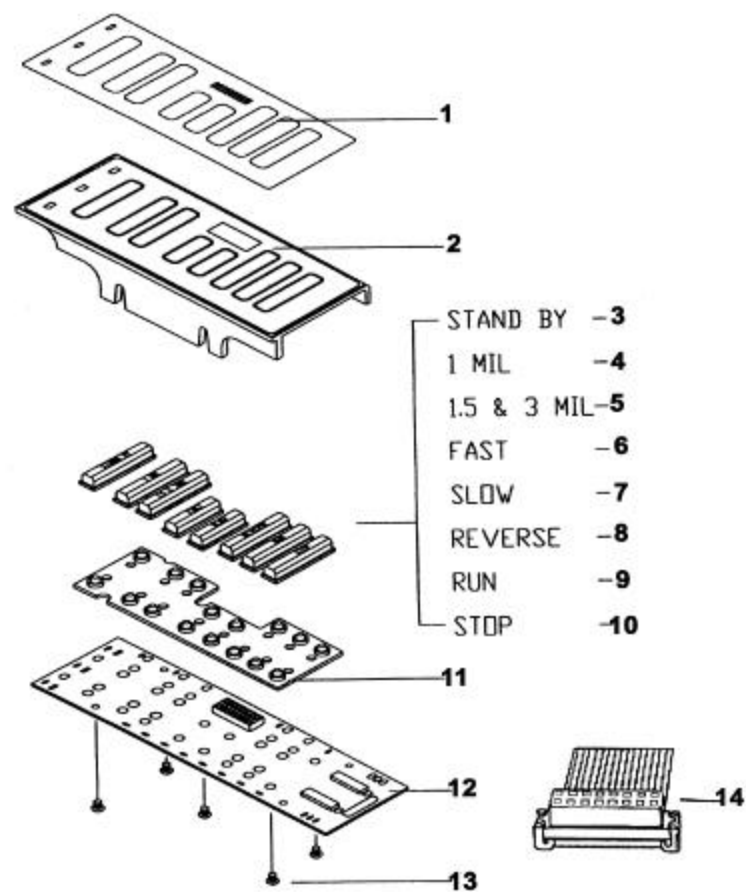
Q 11

HI-TEMP GREASE JET LUBE AP5,  
1961525

## 8.1.6 ROLLER ASSEMBLY

| ITEM#   | GBC #     | GMP #                | DESCRIPTION                          | QTY  |
|---------|-----------|----------------------|--------------------------------------|------|
| 1       | 1711617   | 701080233            | SPROCKET                             | 1    |
| 2       | 1711616   | 601310510            | RIGHT TENSION LEVER FOR PULL ROLLERS | 1    |
| 3       | 1712049   | 601230804            | HOUSING FOR DRY BEARING              | 1    |
| 4       | 1711614   | 603030161            | UPPER IDLER ROLLER                   | 1    |
| 5       | 1711596   | 607040561            | PULL ROLLER                          | 2    |
| 6       | 1711597   | 701050240            | BEARING FLANGE                       | 4    |
| 7       | 1711598   | 613040131            | PULL ROLLER BUSHING                  | 4    |
| 8       | 1711613   | 703010332            | HEATER HOLDER                        | 4    |
| 9       | 1711649   | 601310501            | HEATER HOLDER BRACKET                | 2    |
| 10      | 1711649   | 601310501            | HEATER HOLDER BRACKET                | 1    |
| 11      | 1711607   | 701050161            | BEARING                              | 2    |
| 12      | 1711599   | 603030538            | PULL ROLL TENSION BOLT               | 2    |
| 13      | 1711600   | 601310509            | TENSION LEVER FOR PULL ROLLS         | 2    |
| 14      | 1711610   | 601310503            | RIGHT INFRARED HEATER SUPPORT        | 2    |
| 15      | 1712606   | <del>701080271</del> | SPROCKET                             | 1    |
| 16      | 1712575   | 603030542            | IDLER ROLLER CENTERED PIN            | 2    |
| 17      | 1711601   | 701090157            | PULL ROLLER TENSION SPRING           | 2    |
| 18      | 1711602   | 603030539            | PULL ROLL CENTER PIN                 | 2    |
| 19 & 20 | 1711647   | 607040565            | UPPER & LOWER HEAT TUBE              | 1EA. |
| 21      | 1711618   | 701090115            | COMPRESSION COIL SPRING              | 2    |
| 22      | 1712095   | 701050234            | BEARING FLANGE                       | 1    |
| 23      | 1711603   | 701090718            | GRIP RING                            | 2    |
| 24      | 1711609   | 603030162            | LOWER IDLE ROLLER                    | 1    |
| 25      | 1711555   | 603030151            | SUPPORT BAR                          | 1    |
| 26      | 1711648   | 706025028            | INFRARED HEATER                      | 2    |
|         | 1722775   | 1722775              | INFRARED HEATER SCREW (NOT SHOWN)    | 4    |
| 27      | 1711604   | 604037011            | HEAT TUBE BEARING HOUSING            | 2    |
| 28      | 1711605   | 701020209            | NEEDLE ROLLER BEARING                | 4    |
| 29      | 1720618   | 701100311            | SCREW (SUPPORT BAR)                  | 1    |
| 30      | 1711651   | 704150107            | THERMAL CUT-OFF (T.C.O.)             | 1    |
| 31      | 1712129   | 701106603            | SET SCREW                            | 2    |
| 32      | 1711569   | 701107316            | ROLLER BOLT, SOCKET HEAD HEX         | 2    |
|         | 701108106 | 701108106            | INFRARED HEATER BOLT (NOT SHOWN)     | 4    |
|         | 703050205 | 703050205            | OUTER CERAMIC (NOT SHOWN)            | 4    |
|         | 703050210 | 703050210            | INNER CERAMIC (NOT SHOWN)            | 4    |
|         | 704161716 | 704161716            | HEATER JUMPER WIRE (NOT SHOWN)       | 2    |

## 8.1.7 CONTROL PANEL ASSEMBLY



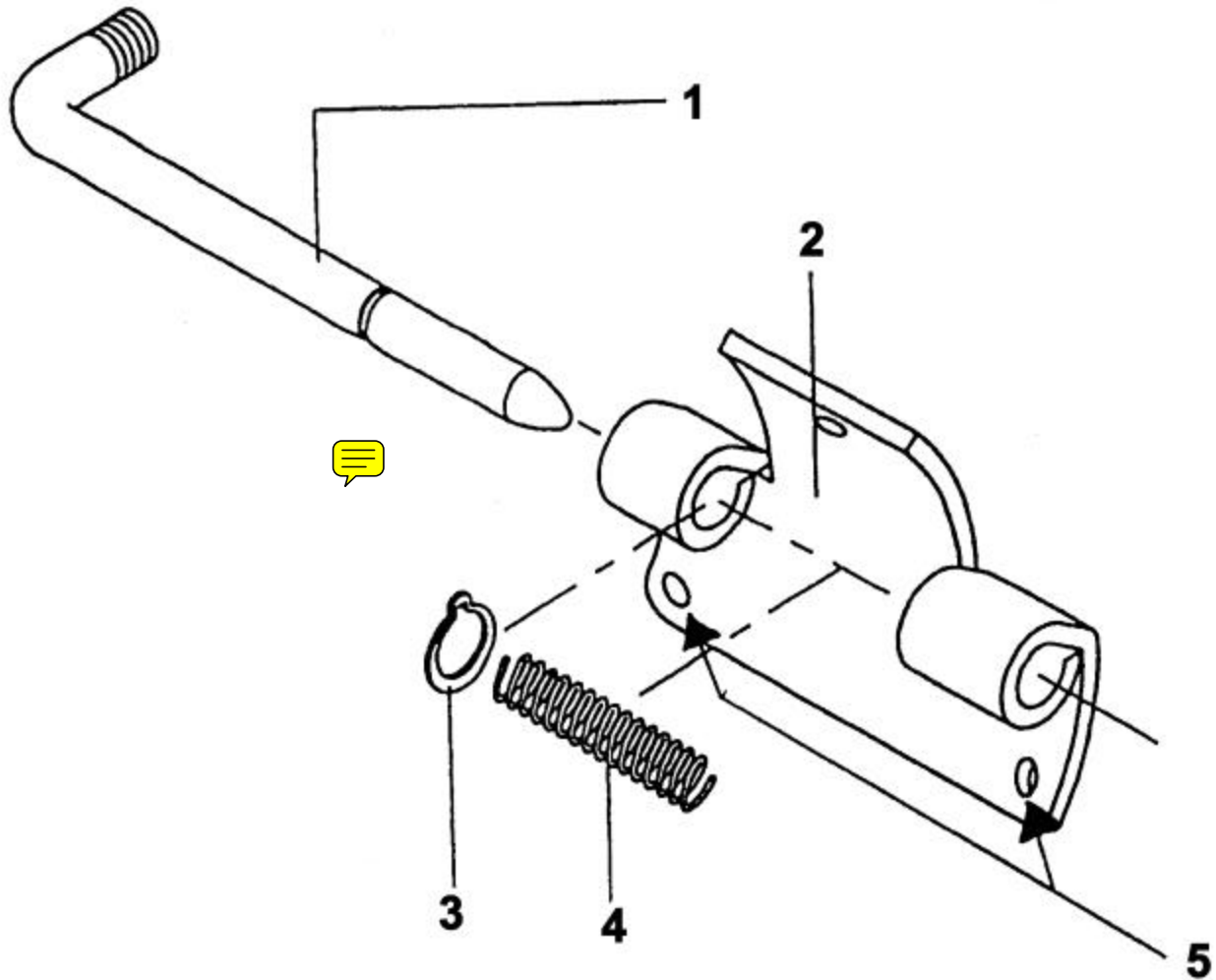
## 8.1.7 CONTROL PANEL ASSEMBLY

| ITEM# | GBC#    | GMP#      | DESCRIPTION                     | QTY |
|-------|---------|-----------|---------------------------------|-----|
| 1     | 1711645 | 802104002 | CONTROL PANEL STICKER           | 1   |
| 2     | 1711646 | 703020221 | PLASTIC SWITCH PANEL            | 1   |
| 3     | N/A     | 703020501 | CONTROL KEY, STAND BY, YELLOW   | 1   |
| 4     | N/A     | 703020502 | CONTROL KEY, 1 MIL, GREEN       | 1   |
| 5     | N/A     | 703020503 | CONTROL KEY, 1.5 & 3 MIL, GREEN | 1   |
| 6     | N/A     | 703020504 | CONTROL KEY, FAST, BLACK        | 1   |
| 7     | N/A     | 703020505 | CONTROL KEY, SLOW, BLACK        | 1   |
| 8     | N/A     | 703020506 | CONTROL KEY, REVERSE, BLACK     | 1   |
| 9     | N/A     | 703020507 | CONTROL KEY, RUN, GREEN         | 1   |
| 10    | N/A     | 703020508 | CONTROL KEY, STOP, BLACK        | 1   |
| 11    | 1711655 | 704090313 | SWITCH MEMBRANE (RUBBER)        | 1   |
| 12    | 1711656 | 706011113 | CONTROL PANEL PCB ASSY.         | 1   |
| 13    | 1711641 | 701104803 | SCREW                           | 1   |
| 14    | 1711659 | 704161717 | CONTROL PANEL CABLE (8 PIN)     | 1   |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)



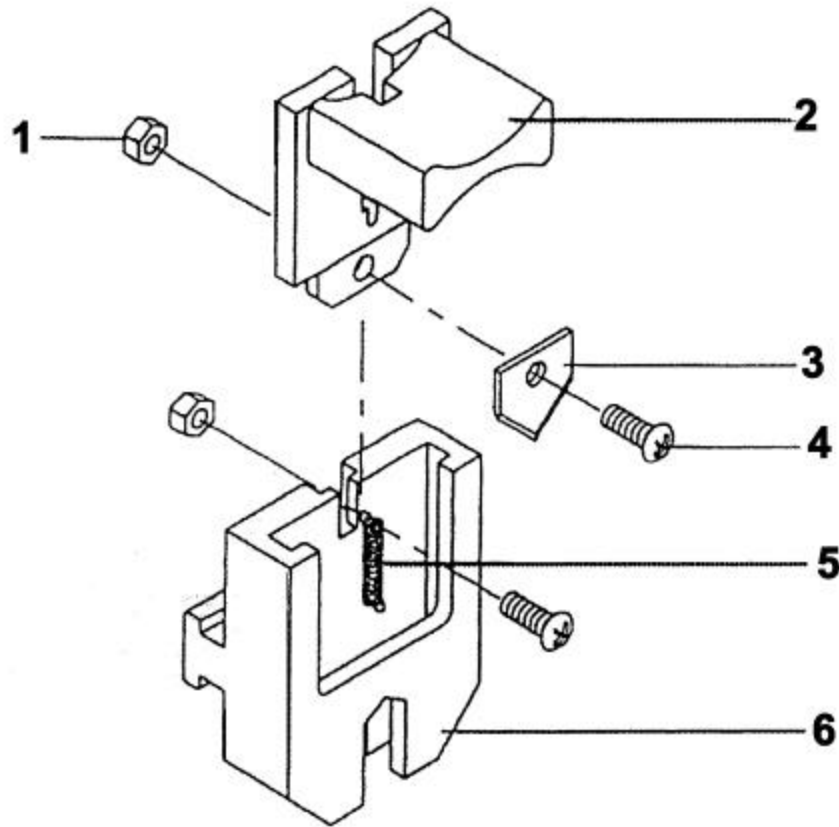
## 8.1.8 SAFETY LEVER ASSEMBLY



| ITEM# | GBC#    | GMP#      | DESCRIPTION                 | QTY |
|-------|---------|-----------|-----------------------------|-----|
| 1     | 1712074 | 613030613 | LEVER FOR FRONT TABLE       | 1   |
| 2     | 1711638 | 601310511 | LEVER GUIDE FOR FRONT TABLE | 1   |
| 3     | 1711636 | 701090721 | RETAINING RING              | 1   |
| 4     | 1712612 | 701090160 | COMPRESSION COIL SPRING     | 1   |
| 5     | 1911303 | 632501314 | MOUNTING SCREWS (NOT SHOWN) | 2   |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

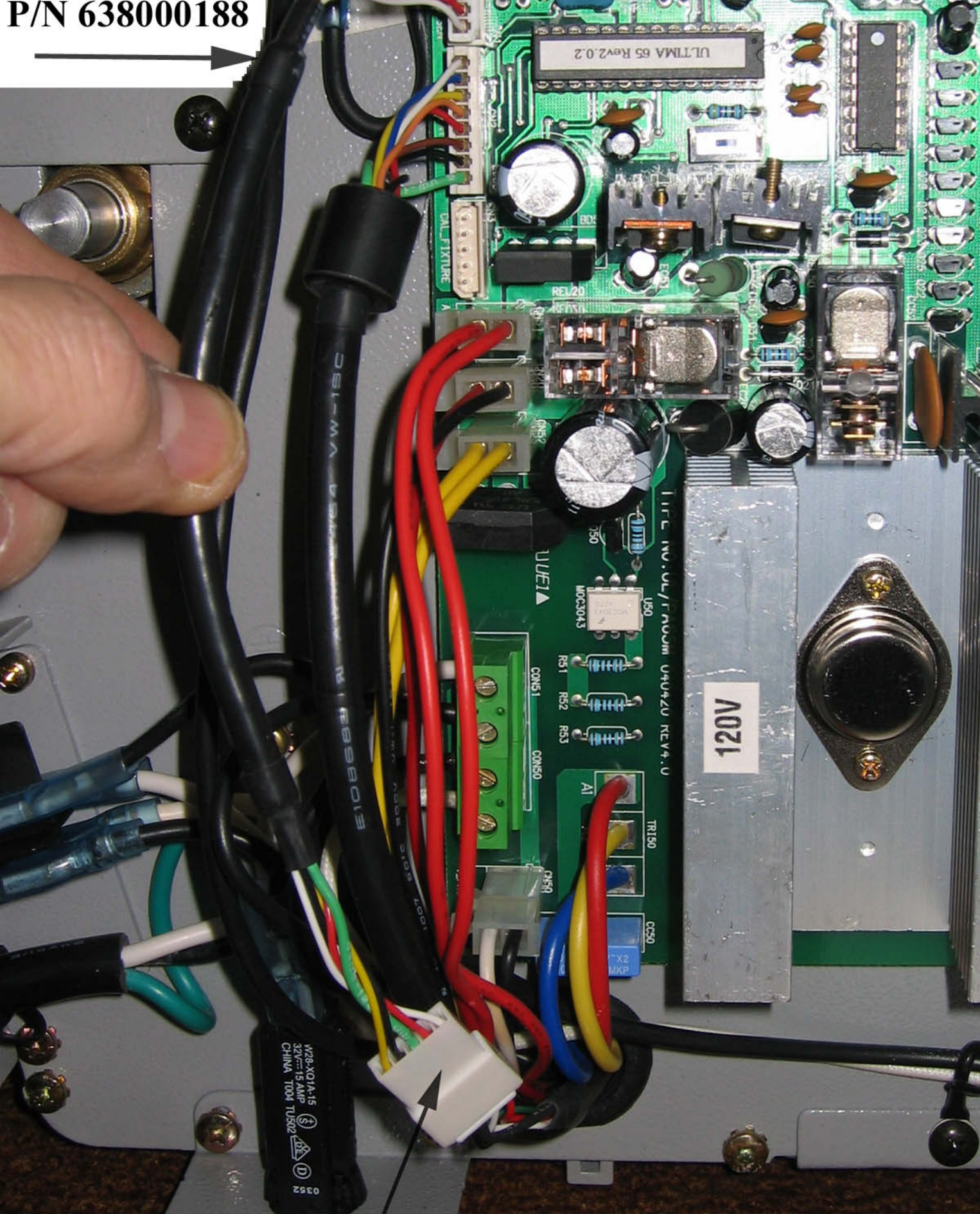
## 8.1.9 CUTTER ASSEMBLY



| ITEM# | GBC#    | GMP#      | DESCRIPTION                   | QTY      |
|-------|---------|-----------|-------------------------------|----------|
|       | 1711567 | 706111049 | <b>SLITTER ASSEMBLY (1-6)</b> | <b>1</b> |
| 1     | 1712134 | 701110101 | NUT                           | 2        |
| 2     | 1720586 | 604022034 | SLITTER LEVER                 | 1        |
| 3     | 1154019 | 1154019   | SLITTER BLADE                 | 1        |
| 4     | 1711641 | 701104803 | SCREW                         | 2        |
| 5     | 1712611 | 701090159 | TENSION COIL SPRING           | 1        |
| 6     | 1720585 | 604022033 | SLITTER HOUSING               | 1        |

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

P/N 638000188



Jumper Cable





Professional Support Services  
500 Bond St.  
Lincolnshire, IL. 60069

## NATIONAL SERVICE BULLETIN

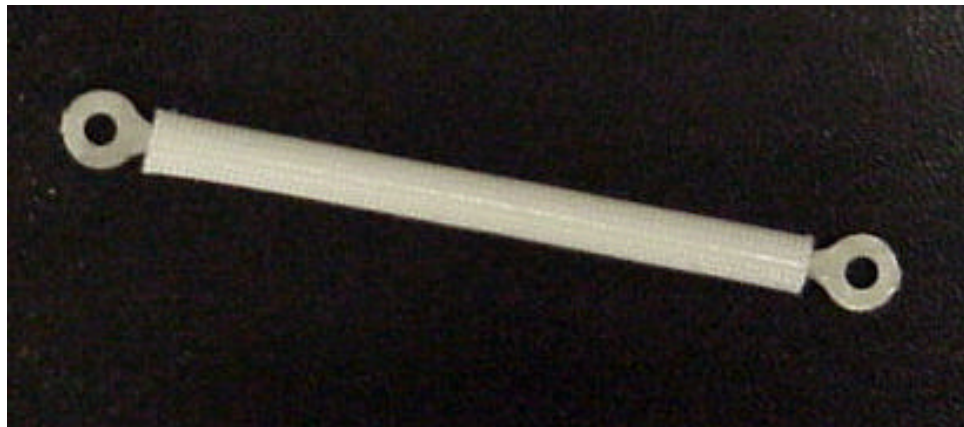
TO: SEE DISTRIBUTION N.S.B. NO: 210R

FROM: NATIONAL SERVICE DEPARTMENT Page: 1 of 1

SUBJECT: **ULTIMA 65 & EAGLE 35, 65, AND 105** Date: 07/18/02  
**HEATER JUMPER WIRES W/CONNECTORES**

Part number 704161716 is for the Ultima 65 Heater Jumper Wires with Eyelet Connectors. Part number 704161803 is for the Eagle 35, 65, 105 Heater Jumper Wires. These wires connect to the ceramic ends of the infrared heaters. Please update your Service Manual with this information.

**NOTE:** Parts are on order and should be in stock within 6 to 8 weeks.



## TECHNICAL SERVICE & SUPPORT BULLETIN

|              |  |       |        |
|--------------|--|-------|--------|
| T.S.S.B. NO. | <b>1000V</b>   | DATE: | 6/6/08 |
| MODEL:       | <b>VARIOUS MODELS</b>  |       |        |
| SUBJECT:     | <b>FEED TABLE &amp; PRESSURE PLATE SAFETY<br/>LEVER ASSEMBLY</b> | PAGE: | 1 of 3 |

This TSSB obsoletes and supersedes TSSB 1000T, dated 5/16/08.

Here is the drawing and part numbers for the feed table safety lever and feed table pressure plate assembly. Part numbers in red indicate that these part numbers were wrong or not in the parts lists or service manuals.



10303 80<sup>th</sup> Avenue, Pleasant Prairie, WI 53158 • PH 800-723-4000 • fax 888-821-3736 • [www.gbc.com](http://www.gbc.com)



**ACCO Brands Americas**  
**North American Sales and Services Team**

## TECHNICAL SERVICE & SUPPORT BULLETIN

10303 80<sup>TH</sup> Avenue, Pleasant Prairie, WI 53158

T.S.S.B. NO. 1002F

DATE: 4/27/09

MODEL NO: ULTIMA65-1 and ULTIMA65

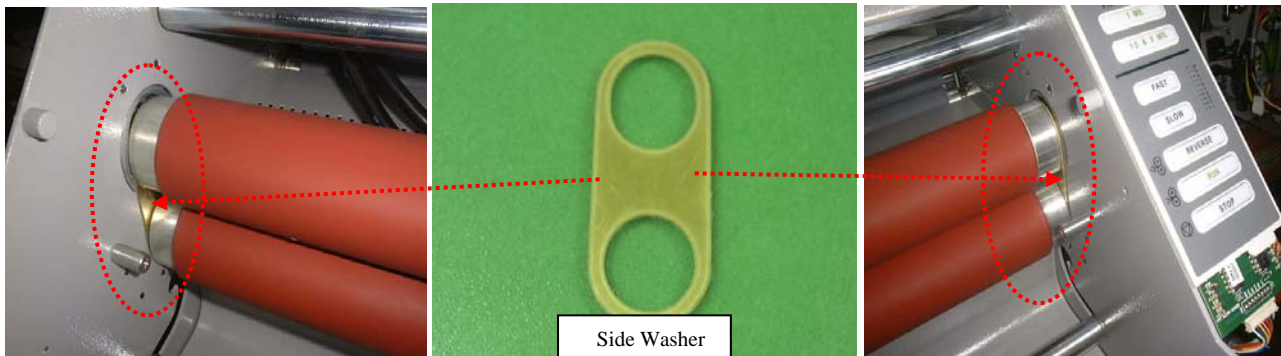
SUBJECT: Ultima65 Rubbing Phenomenon

PAGE: 1 of 2

There has been a change made on the Ultima 65-1 to eliminate the issue of heat rollers rubbing on the side frame or bearing block. Below are the description of the changes and the beginning serial numbers of implementation.

**Solutions taken for improvement**

1) "Side Washers" are inserted in between Bearing Housing and Roller (Effective from the machine with serial no. UK00382G ~)



2) Washers are inserted in between Front Base Plate and Side Plate (Effective from machine with serial no. UK00459G~)



4. Serial Nos. of the Ultima65 that the following solutions are applied, effective firstly.

UK00382G~00509=128units

UK00528G~00655=128Units

UL00099G~00482G=384Units



## **ACCO Brands Americas North American Sales and Services Team**

And the new part numbers are:

- **630600886 H/R SIDE WASHER BS1.OT 99x42**
- **810100045 PLATE WASHER f5.0x9**

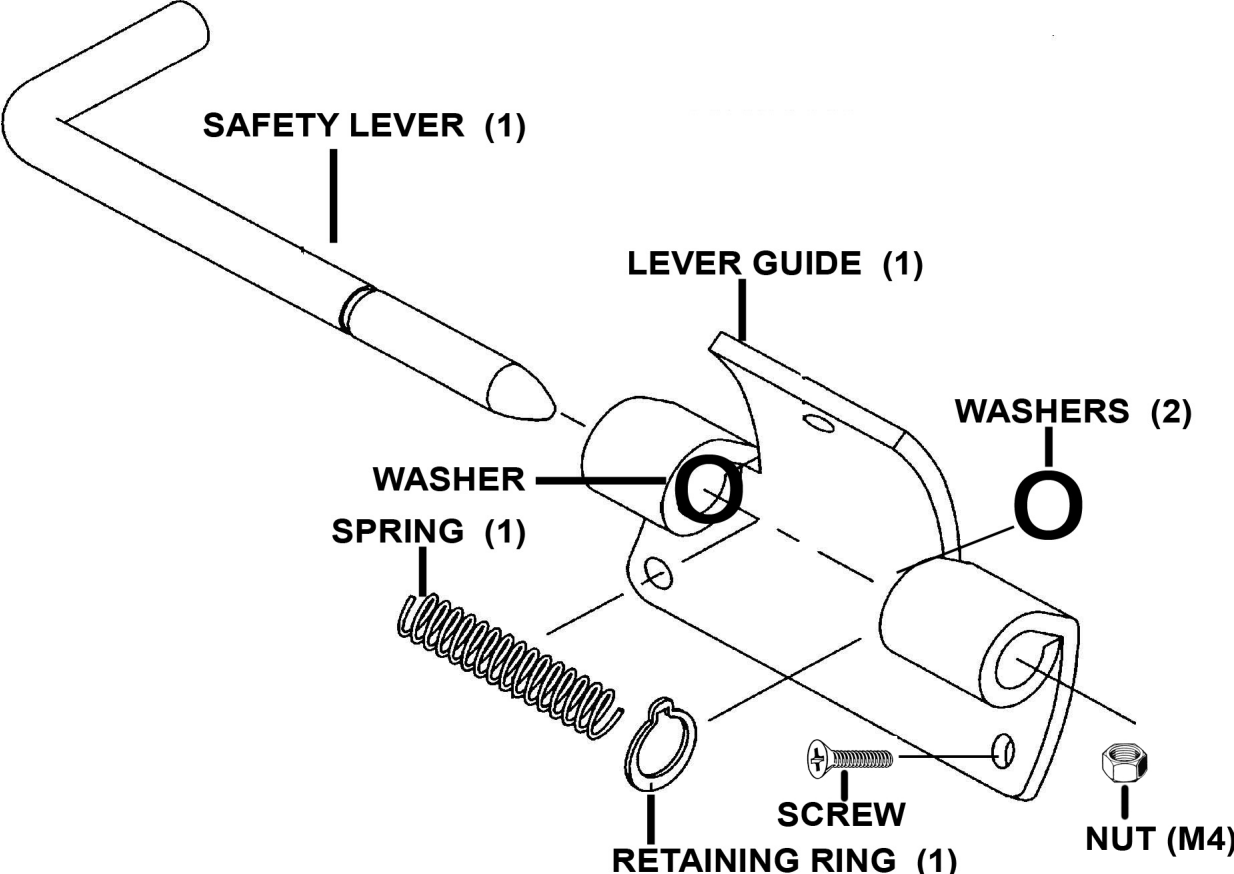
The above update is backward compatible to ALL earlier models; and can be used whenever a rubbing issue for the heat rollers is encountered; and should be used especially where the rubbing results in the motor stopping.

Additionally, there has been an update to the heat rollers, to eliminate the necessity of the plate washer, which goes between the front base plate and the side plate, mentioned above. They have been machined with extra clearance at each end of the roller for use with the Side Washers now supplied. These rollers are also backward compatible to all previous models. The part number for the new heat rollers is:

- **631800484 H/ROLLER, ULTIMA 65/65-1**

They should be used with the Side Washers above to eliminate excessive side to side play and rubbing. The previous heat rollers for the Ultima65 and -1 will become obsolete when stock runs out, and only the new style will be available.

# SAFETY LEVER & TABLE PRESSURE PLATE ASSEMBLY



**NOTE:** Some laminators have a 2 hole lever guide and others have a 3 hole guide.  
Use nuts where required. See the next page for part numbers.



# Laminator Safety Lever Assemblies, common parts

Lever

Lever Guide

Mounting Screws

Spring

Retaining Ring

Lever Washers

| <u>Model</u>               | <u>GBC#</u>           | <u>GMP#</u> | <u>GBC#</u>           | <u>GMP#</u> | <u>GBC#</u> | <u>Nuts</u> | <u>GBC#</u>           | <u>GMP#</u> | <u>GBC#</u>           | <u>GMP#</u> | <u>GBC#</u> | <u>GMP#</u> |
|----------------------------|-----------------------|-------------|-----------------------|-------------|-------------|-------------|-----------------------|-------------|-----------------------|-------------|-------------|-------------|
| Ultima65                   | 1712074/<br>613030613 | 632500696   | 1711638/<br>601310511 | 630600403   | 632501314   | N/A         | 1712612/<br>701090160 | 810400152   | 1711636/<br>701090721 | 810400080   | 701110203   | 810100045   |
| Ultima65-1                 | 613030613             | 632500696   | 601310511             | 630600403   | 632501314   | N/A         | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Titan110/165 RevA          | 613030613             | 632500696   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Titan110/165               | 613030613             | 632500696   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Titan 1264                 | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Titan 1244                 | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Patriot62C                 | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Patriot27HS                | 613030613             | 632500696   | 601310511             | 630600403   | 632501314   | n/a         | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Eagle35/65/105             | 613030613             | 632500696   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Discovery (Same as Ultima) | 1712074/<br>613030613 | 632500696   | 1711638/<br>601310511 | 630600403   | 632501314   | N/A         | 1712612/<br>701090160 | 810400152   | 1711636/<br>701090721 | 810400080   | 701110203   | 810100045   |
| Catena35/65/105            | 613030613             | 632500696   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| ArcticTitan165             | 613030613             | 632500696   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Arctic Titan165RevA        | 632500704             | 632500704   | 630600167             | 630600167   | 810300347   | M4          | 810400152             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| Arctic Titan 1064          | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701080721             | 810400080   | 701110203   | 810100045   |
| 64C                        | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| 2064 Rear table            | 632500704             | 632500704   | 601310511             | 630600403   | 632501314   | N/A         | 810400152             | 810400152   | 701080721             | 810400080   | 701110203   | 810100045   |
| 2064 Pressure plate        | 632500704             | 632500704   | 630600167             | 630600167   | 810300347   | M4          | 810400152             | 810400152   | 701080721             | 810400080   | 701110203   | 810100045   |
| 3064 Rear table            | 613030613             | 632500696   | 601310511             | 630600403   | 632501314   | N/A         | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| 3064 Pressure plate        | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701090721             | 810400080   | 701110203   | 810100045   |
| 4064Pressure plate         | 632500704             | 632500704   | 601230814             | 630600167   | 810300347   | M4          | 701090160             | 810400152   | 701080721             | 810400080   | 701110203   | 810100045   |